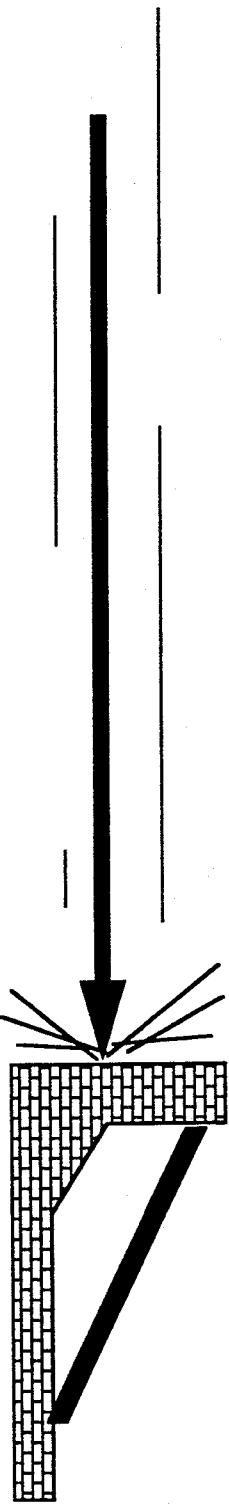


# **BARRIERS TO PROGRESS**



- ◆ **Tradition**
- ◆ **Inaccurate Data**
- ◆ **False Economy**
- ◆ **Poor Training**
- ◆ **Afraid to take Risks**